



# Reserve Potential Sandy Clay as a Raw Materials Cement Village Hambalang, County Citeureup District Bogor Province Jawa Barat – Indonesia

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## Abstract

Administratively the research area is in Hambalang Village Kec. Citeureup Kab. Bogor West Java, travel time to the location of the city of Bogor for 60 minutes by motor vehicle, the area of research around 1732 ha. The existence of sedimentary rocks in the form of limestones and batulempung is utilized by one cement factory in Indonesia as raw material of cement. Measurement and sampling is done to know the amount of measured reserves. Analysis of the content of oxide compounds is done by AAS method to determine the levels of the compounds they contain. The results of the calculations of  $\text{SiO}_2$  and  $\text{Al}_2\text{O}_3$  are abbreviated as (AI = alumina Index) and the pattern of distribution is made with the aim that the mining process becomes effective, efficient and directed. The method use to principle of the concept of three-point method is used as the basis for making contours of the distribution of compounds contained. Drilling data, chemical analysis, DTM (Digital Terrain Modeling) data and Isoline data generated using Autoclan 3D map 2015 and Autoplan Geomo. The calculation of reserves (AI / Alumina Index 3.21 - 3.70%) with the highest reserves 1,643,814 Tones. The smallest reserve (AI quality 5.00 - 6.01%) is 199,980 Tones. This research resulted in a map of the distribution of Alumina index, so as to facilitate the extraction and very helpful in executing the area / block that must be mined.

**Keywords:** Reserve Potential, Sandy Clay, Cement Raw Materials

## 1. Preliminary

### 1.1 Background

Bogor Regency has an area of about 2,301.95 km<sup>2</sup>, or equivalent to 5.19 % the total area of West Java Province can be reached from the capital of Jakarta for 30 minutes to get to the research location taken within 60 minutes. It has a very wide range of landscapes ranging from terrain topography to mountains that are influenced by the geological conditions of the type forming rock and the pattern of tectonic developments that have taken place. The study area is located in Pasir Gadung Block - Hambalang quarry in Hambalang village, county Citeureup, district Bogor West Java, generally the rock type in this region of sedimentary rock (limestone and sandstone clay / sandy clay) with a large enough expanse so interesting and necessary to do research considering this quarry region of one cement factory in Indonesia. Knowing the content of Alumina Index ( $\text{SiO}_2$  /  $\text{Al}_2\text{O}_3$ ) and spreading pattern and distribution model of Alumina Index generated will be very helpful in calculation of reserve potential Alumina Index, so that mining process becomes effective, efficient and directed. Alumina or aluminum oxide ( $\text{Al}_2\text{O}_3$ ) in its various levels of purity is used more often than any other advanced ceramic material and cement is anything that binds, particularly a substance made of burned lime, clay, sand and water to make mortar or sand, water and gravel to make concrete.

### 1.2 Problem Formulation and Limitations

The scope of this research is to map the quality distribution of Alumina Index and to make three dimensional geological section modeling in Hambalang quarry location, especially in Pasir Gadung Block using drill data.

The research is focused on making Zonation model of Alumina Index distribution and geological cross section model in Pasir Gadung Block, Hambalang, using two types of data, namely; Primary data is Raster Drilling and secondary data is Core Drilling.

### 1.3 Research Objectives

Knowing the three dimensional form of Alumina Index distribution in Pasir Gadung Block, Hambalang.

Knowing the detailed three-dimensional shape of geology in Pasir Gadung Block, Hambalang.

### 1.4 Location, Area and Accesibility

The research area is administratively entered into Hambalang Village , county Citeureup district Bogor West Java, can be accessed by any type of two-wheeled vehicles or four wheels, the required to go to the research area of Citeureup for 30 minutes the research area is about 1,732 Ha.

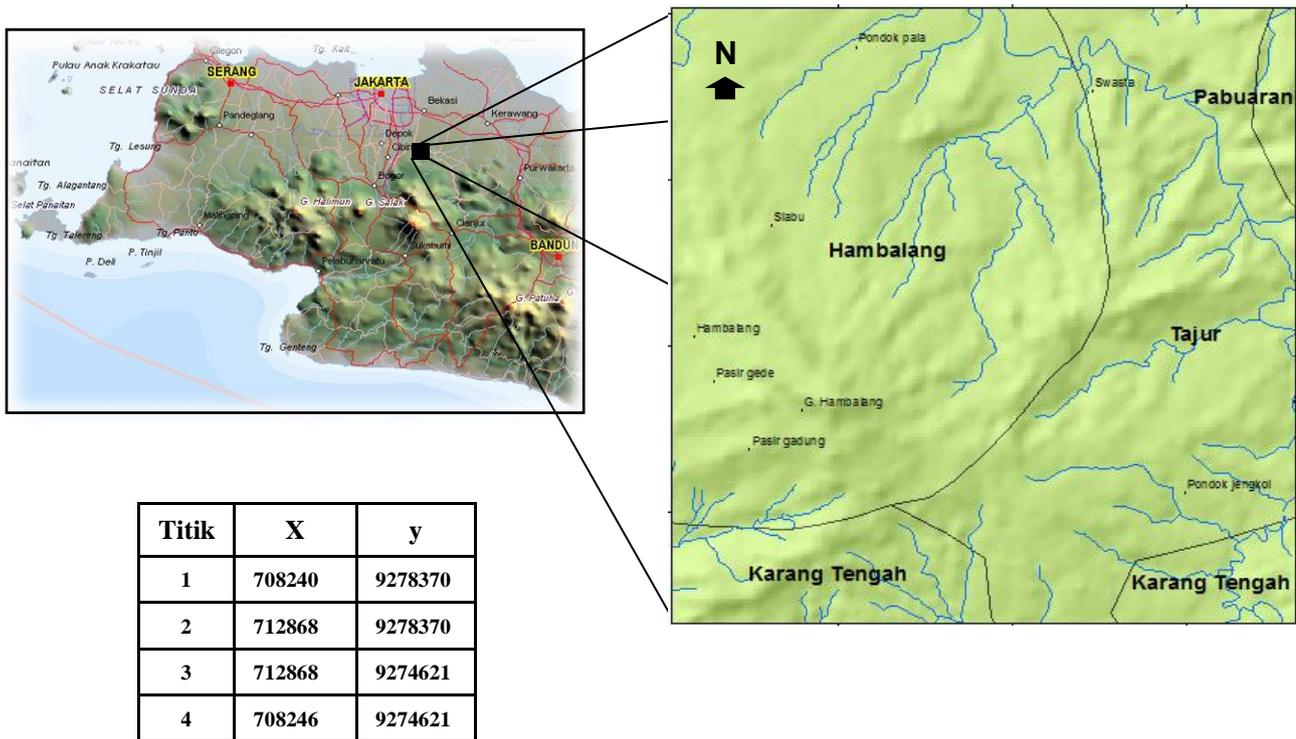


Figure 1. Research Sites

## 2. Research Methods

The three-point method is used as the basis for making the contour spread of Aluminum Index. In the making of distribution model, there are two data that being used as primary data and secondary data. The primary data is collected from Dust Sampling / Raster Drilling which includes (Sajad Ahmad, 2013); the determination of drilling location point, the depth of sampling, and the total drilling depth of each point. Depending on the needs, the exact point of sampling location is selected in randomly or systematically fashion. Figure 2 and 3 show the ruster drilling and core drilling respectively.

The scope of this research is to map the quality distribution of Alumina Index [2] and to make three dimensional geological

sections modeling in Hambalang quarry, especially in Pasir Gadung Block, by using its drill data. The research area is administratively located in Desa Hambalang, Kecamatan Citeureup, Kabupaten Bogor, Jawa Barat, and can be accessed with two-wheeled or four wheeled vehicles, with 30 minutes stands as the estimated time arrival from Citeureup. The research area is about 1,732 Ha.

The research is focused on making zonation model of Alumina Index distribution and geological cross section model in Pasir Gadung Block, Hambalang, by using two types of data, namely; primary data of Raster Drilling and secondary data of Core Drilling.



Figure. 2 Aktivitvys drilling (Raster Drilling)

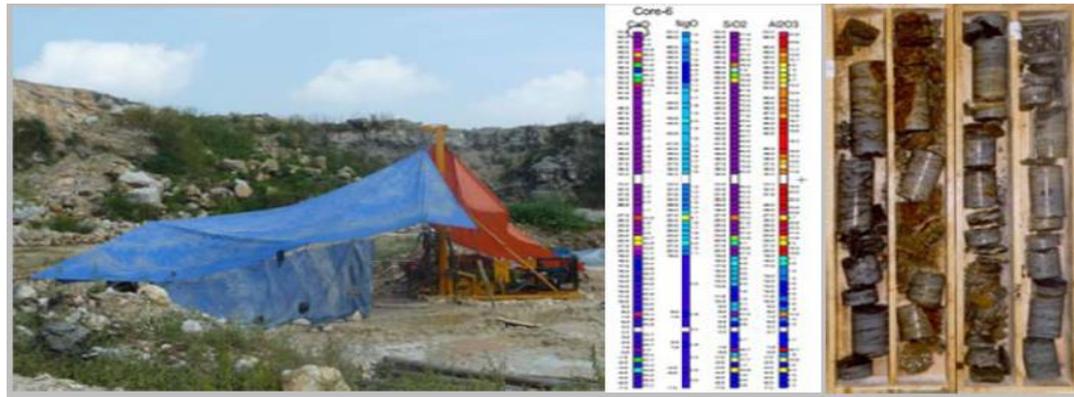


Figure. 3 Aktivits drilling , result and Core Drilling

The Secondary data is collected through the existing Core Drilling data and drilling results. This data is being used to form the pattern of Alumina Index distribution chemical composition (the number of silica value, divided by the amount of alumina value). At the stage of making the distribution map (mine modeling blocks) the data that being prepared are; the drilling database (table.1), chemical analysis database (Chandana Sukesh,2012), DTM data and Isoline data, by using the software of *Autocad 3D* map 2015 and *Autoplan Geomo software*. The resulting Mine Model block from this research is a depiction of dimensional perspective that serves as information on the

direction of mining and the age of mine. The analysis chemical composition use to *AAS (Atomic Absorption spectroscopy)* is a spectroanalytical procedure for the quantitative determination of chemical elements using the absorption of optical radiation (light) by free atoms in the gaseous state.or *X-Rd (X-ray diffractometer)method*. The content of oxide compounds analyzed are  $SiO_2$ ,  $Al_2O_3$ ,  $Fe_2O_3$ ,  $CaO$  and  $MgO$ , whereas in the utilization of this sandy clay calculated is the content of Silica Dioxide compared to the content of Alumina trioxide ( $SiO_2 / Al_2O_3 = AI$ , Alumina Index) standard grade used in this factory is 3.5%.

Table 1: Example Results of Core Drilling

	A	B	C	D	E
1	DrillNr	Easting	Northing	Height	Finaldepth_m
2	RPG_11	711229	9276083	354.26	10.00
3	RPG_18	711056	9276111	336.25	10.00
4	RPG_20	711007	9276120	335.36	10.00
5	RPG_21	710958	9276128	336.04	10.00
6	RPG_23	710908	9276136	337.64	10.00
7	RPG_24	710859	9276144	343.35	10.00
8	RPG_28	711307	9276095	358.79	10.00
9	RPG_30	711258	9276103	353.81	10.00
10	RPG_32	711208	9276111	350.14	10.00
11	RPG_34	711159	9276120	345.34	10.00
12	RPG_58	711114	9276152	340.52	10.00
13	RPG_60	711065	9276161	336.22	10.00
14	RPG_62	711015	9276169	332.97	10.00

### 3. Results and Discussion

By using the equation  $AI = \frac{\text{number of silica values}}{\text{number of alumina values}}$ , it can be seen the value of Alumina Index from each sample point. Inceas content Alumina Index value is strongly influenced by the content silica contained in the

rock. The high levels of silica produced depend on the diagenesis of the rock. Usually high levels of silica content caused by acidic stones or caused by the deposition of marine environments that are rich in silica dissolution of carbonaceous rocks [4]. The results of the Index alumina calculations at the study sites are listed at the Table 2 below.

**Table 2:** Chemical Analysis Results and AI calculation methods

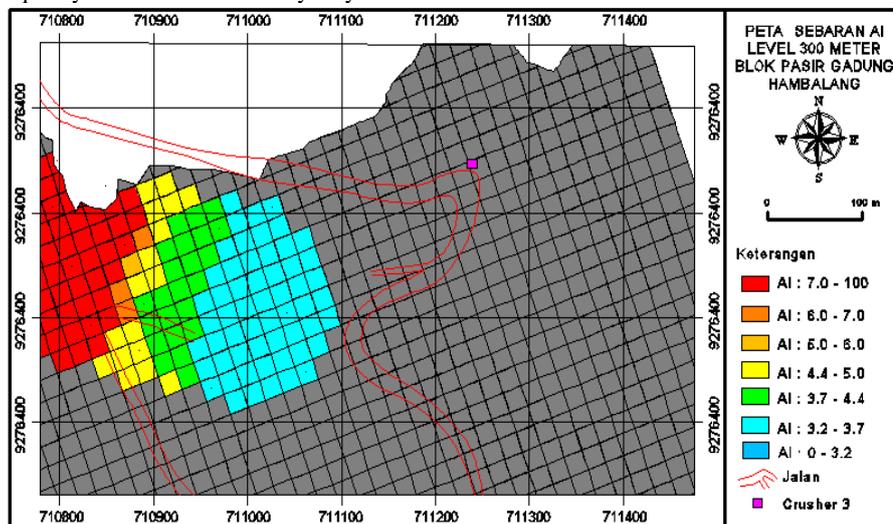
Start	End	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	MgO	AI
0.00	2.00	78.26	4.64	4.69	1.15	0.71	16.87
2.00	4.60	80.85	4.49	0.80	0.65	0.26	18.01
4.60	5.00	78.84	4.43	4.77	0.56	0.97	17.80
5.00	7.00	59.40	17.90	6.38	0.74	1.57	3.32
7.00	9.00	59.35	18.13	6.38	0.76	1.62	3.27
9.00	11.00	58.49	18.41	6.53	0.79	1.63	3.18
11.00	13.00	56.66	18.54	7.67	0.82	1.72	3.06
13.00	15.00	57.88	19.36	6.63	0.76	1.67	2.99
15.00	17.00	58.11	19.03	6.53	0.73	1.64	3.05
17.00	19.00	57.49	18.72	7.17	0.75	1.70	3.07
19.00	21.00	59.48	17.61	6.22	0.83	1.58	3.38
21.00	23.00	57.89	19.84	6.56	0.68	1.67	2.92
23.00	25.00	58.09	17.77	7.21	0.72	1.64	3.27
25.00	27.00	60.08	18.00	6.05	0.65	1.54	3.34
27.00	29.00	60.21	17.85	6.14	0.69	1.54	3.37
29.00	30.00	58.75	18.54	6.35	0.77	1.59	3.17

To facilitate the depiction, the results of this analysis are divided into 7 classes Alumina Index (AI) [2] and each of its class is given color symbol as listed:

- AI = 0.00 – 3.20 (dark blue) AI =
- 3.20 – 3.70 (blue) AI =
- AI = 3.70 – 4.40 (yellow) AI =
- 4.40 – 5.00 (green) AI =
- AI = 5.00 – 6.00 (orange) AI =
- 6.00 – 7.00 (brown) AI =
- AI = 7.00 – 100 (red) AI =

Following is the map of AI distribution from Hambalang Quarry - Pasir Gadung Block seen from bench level 300 m. It is showing the pattern of AI quality distribution and sandy clay reserve from

each of its cross sections can be calculated according to the quality of Alumina Index.



**Figure 4:** The Distribution of Alumina Index level 300 meter

In this following Table 3, the amount of Sandy clay quantity is shown generated from the location of Pasir Gadung block as follows.

**Tabel 3 :** Quality Alumina Index ( $\text{SiO}_2/\text{Al}_2\text{O}_3$ ) - Pasir Gadung Block

No.	Level (meter)	Quality AI = ( $\text{Si}_2\text{O}_3 / \text{Al}_2\text{O}_3$ Ton)						
		0.00 - 3.20	3.21 - 3.70	3.71 - 4.40	4.41 - 5.00	5.00 - 6.00	6.00 - 7.00	7.00 - 100
1	300	0	201654	82773	61173	3591	10780	131751
2	305	0	203184	76986	46575	3591	10773	82773
3	310	0	142542	17955	16200	30798	28449	151227
4	315	219096	199512	14400	14400	14400	28800	148617
5	320	239220	158400	50400	36000	50400	32400	145584
6	325	422874	104400	21600	18000	32400	21600	58059
7	330	38043	355617	113247	21600	10800	25200	80559
8	335	27000	260505	130509	12600	18000	10800	100980
9	340	137970	18000	18000	18000	36000	50400	205227
Total		1084203	1643814	525870	244548	199980	219202	1245915

From this table, the quantity of Sandy Clay based on AI content can be concluded as:

- Content AI 3.21 – 3.70 : 1,643,814 Tones
- Content AI 7.01 – 100 : 1,245,915 Tones
- Content AI 0.00 – 3.20 : 1,084,203 Tones
- Content AI 3.71 – 4.40 : 525,870 Tones
- Content AI 4.41 – 5.00 : 244,548 Tones
- Content AI 6.00 – 7.00 : 219,202 Tones
- Content AI 5.00 – 6.01 : 199,980 Tones

The quality of (AI 3.21 - 3.70) stands as the most AI qualification, measured in 1,643,814 Tones, while the smallest is (AI 5.00 - 6.01) in the quantity of 199,980 Tones.

## 4. Conclusion

By applying Dust Sampling / Raster Drilling as primary data, the results that were obtained are being used to take sampling at a certain depth, and each sample that were obtained are being analyzed on its chemical element content.

By knowing the chemical element of  $\text{SiO}_2$  and  $\text{Al}_2\text{O}_3$ , the Alumina Index value can be acknowledge. The Alumina Index is used as a classification standard [3] which furthermore are being used as a model AI distribution pattern for each class that can be made in three dimension and its calculated tonnage.

With the discovery of the tonnage and its spreading pattern, the mining direction can be more directed and the mining location can be placed according to the required level.

The tonnage and spreading pattern are known then the direction of mining can be determined more directed and the mining location can be determined according to the required level. The amount of reserves and the amount of needs is known then the life of the mine can be determined.

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