



Effect of bio-calcium oxide on the morphology of hydroxyapatite

V. Rodríguez-Lugo¹, C. Angeles², A. de la Isla³, V.M. Castaño^{4*}

¹ Universidad Autónoma del Estado de Hidalgo Area Académica de Ciencias de la Tierra y Materiales Carr.
Pachuca–Tulancingo km. 4.5, 42184 Pachuca, Hidalgo

² Instituto Mexicano del Petróleo Coordinación de Investigación en Dúctos Eje Central Lázaro Cárdenas 152, 07730 México D.F

³ Universidad Autónoma de Querétaro Facultad de Ingeniería Campus Aeropuerto Santiago de Querétaro, Querétaro, México

⁴ Centro de Física Aplicada y Tecnología Avanzada Universidad Nacional Autónoma de México Boulevard Juriquilla 3001
Santiago de Querétaro, Querétaro 76230, México

*Corresponding author E-mail: meneses@unam.mx

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Abstract

A study of the Hydroxyapatite (HAp) synthesis through a hydrothermal process was carried out. Bio-Calcium oxide (CaO) obtained by heat treatment of sand dollar was used in the synthesis at different proportions to react with monetite (CaHPO₃). Structural and chemical characterization of the samples was carried out using scanning electron microscopy (SEM), X-ray diffraction; Infrared spectroscopy (FTIR), and transmission electron microscopy (TEM). In each sample were observed different morphologies such as agglomerates, hexagonal particles, epitaxial growth, and fibers. O, Ca, P, C and small amounts of Mg and Si were the main chemical components of the sharp morphologies. The hydroxyapatite, whitlockite, portlandite and calcite were the crystalline phases found in each of the samples analyzed. Two different growth shapes of HAp single crystals were found using transmission electron microscopy. The HAp single crystal with six well-defined prismatic faces was revealed to grow along side the $\langle 1\ 0\ -1\ 0 \rangle$ crystallographic direction. The HAp single crystal with fiber morphology grew alongside c-axis. However, both morphologies of HAp single crystals present a ratio Ca/P less compared with the stoichiometric ratio (Ca/P=1.67).

Keywords: Biocalcium; Hydroxyapatite; Morphology; Biomaterials; Microscopy

1. Introduction

Since Hydroxyapatite (HAp), a mineral with nominal composition Ca₁₀(PO₄)₆(OH)₂, is a major inorganic constituent of calcified tissue and it has also found to be a precursor for kidney stones, a great deal of effort has been dedicated to develop suitable methods for producing synthetic HAp [1-12], both from the point of view of the synthesis route (wet, solid state, sol-gel, etc.) and according to the chemical precursors utilized. Among the variety of synthesis approaches, the hydrothermal method enables to prepare well-crystallized, chemically-homogeneous, uniform and easy-to-sinterize powders and also allows a relatively good control of the crystallites size. In fact, HAp crystals and nanocrystals have been produced by this method, even from low crystalline and irregular precursors [4], [5]. It has been reported that c-axis-elongated HAp single crystals can be successfully synthesized by the hydrothermal treatment of precipitated HAp. It is also known that the calcium concentration during the synthesis [1], [13], [14] has a direct effect on the homogeneity, composition, crystallinity, morphology and other features of the HAp crystal.

On the other hand, several chemical have been reported to be utilized for the synthesis of HAp. In particular, CaO is a common reactant in numerous solid-state reactions to yield different calcium carbonates [1], associated to monetite [2] or brushite [15] as a source of P. What has been scarcely explored is the effect of bio-CaO, that is, calcium oxide originated in living organisms.

Accordingly, we investigate here the effect of the bio-calcium oxide concentration during the heat treatment of a native Mexican sand dollar (*mellita eduardobarrosi* sp. Nov.), which is a rich and natural source of calcium carbonate, that can be utilized as a low cost precursor for HAp [15-24], by using SEM, X-ray diffraction, FTIR, and TEM.

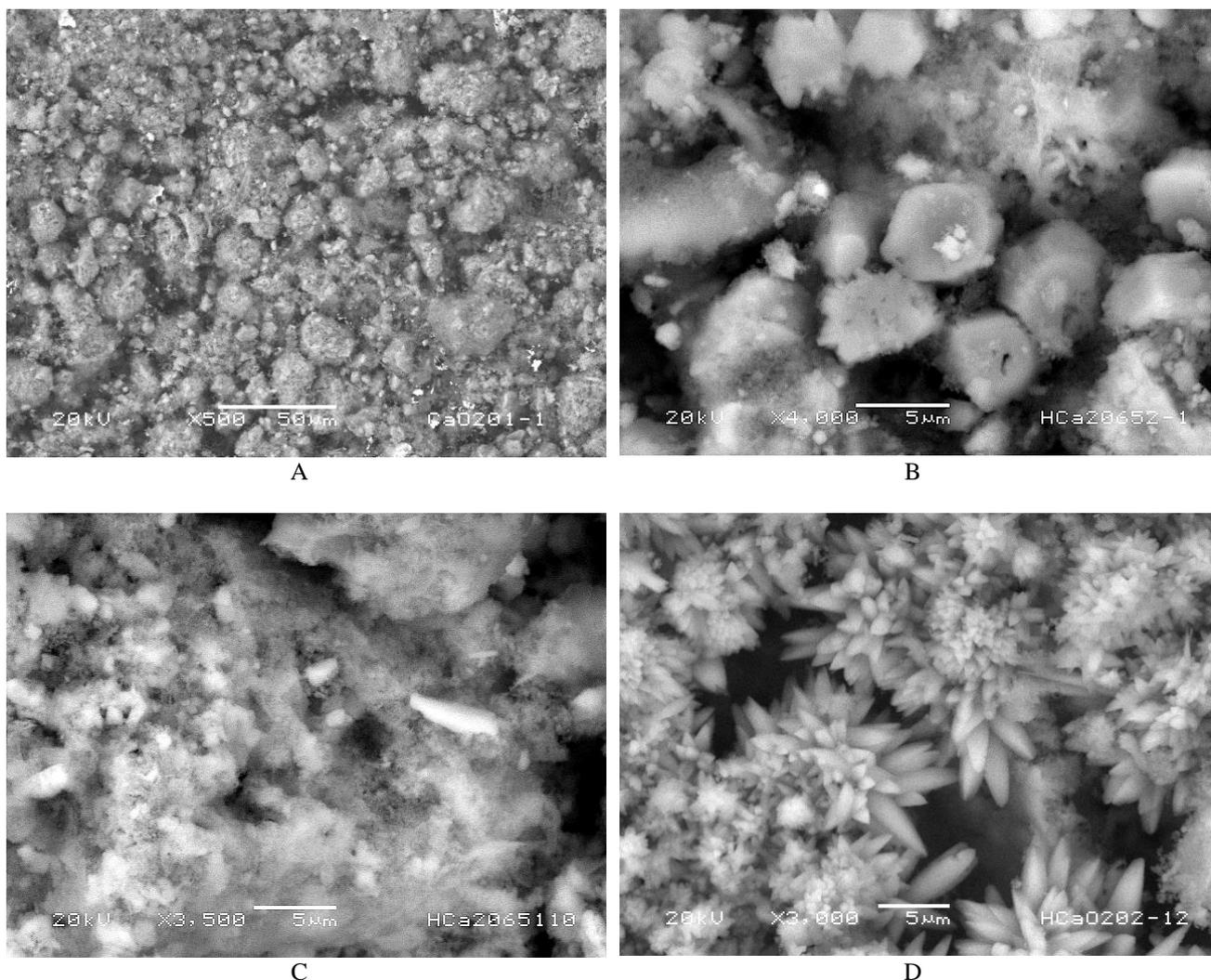
2. Experimental

Samples with different calcium oxide concentration were prepared, as summarized in Table 1. As a source of PO₄-3 monetite (CaHPO₄) was employed. The synthesis was carried out by the hydrothermal method, using a Monel autoclave at a pressure of 6.5 MPa at 270 °C for 20 hours.

A low vacuum JEOL LV-5400SEM equipped with EDS was utilized. X-ray diffraction was performed in a Siemens D-5000 apparatus equipped with a $\theta/2\theta$ goniometer and a graphite monochromator. X-rays were generated using a copper tube operating at 30 KeV and 25 μ A. The scan rate was 0.5 °/sec and data was collected every 0.02 degree and the scan was realized at 5° - 70°. A 550 NICOLET FTIR spectrometer in the medium infrared region was also used on samples mixed with KBr (1:10). A JEOL-2010 TEM at 200 KeV, with nominal resolution of 0.2 nm and equipped with EDS analysis, was utilized, as well.

3. Results and discussion

A low magnification micrograph of the general morphology of sample HCaO201 can be observed in Figure 1a, whereas Figure 1b corresponds to sample HCa20652, two samples with a different nominal CaO content but where, in both cases, the CaHPO₄ nominal content was equivalent or higher to that of CaO (see Table 1). As observed in the micrographs and in Table 2, which summarized the results of the EDS analysis of different regions of each sample, not only the chemical composition changes, both over all the sample and locally, with the CaO relative content, but also the microstructure.



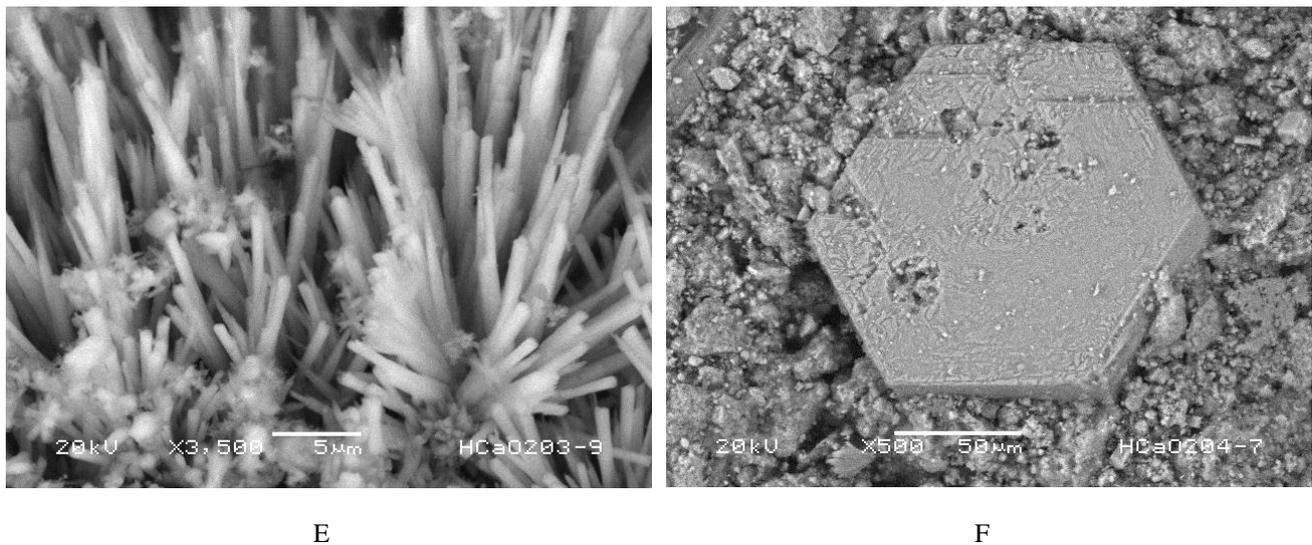


Fig. 1: SEM Micrographs of (See Table 1): A) Hcao201, B) Hca20652, C) Hcao202, D) Hcao203, E) and F) Hcao204

Table 1: Composition of the Samples

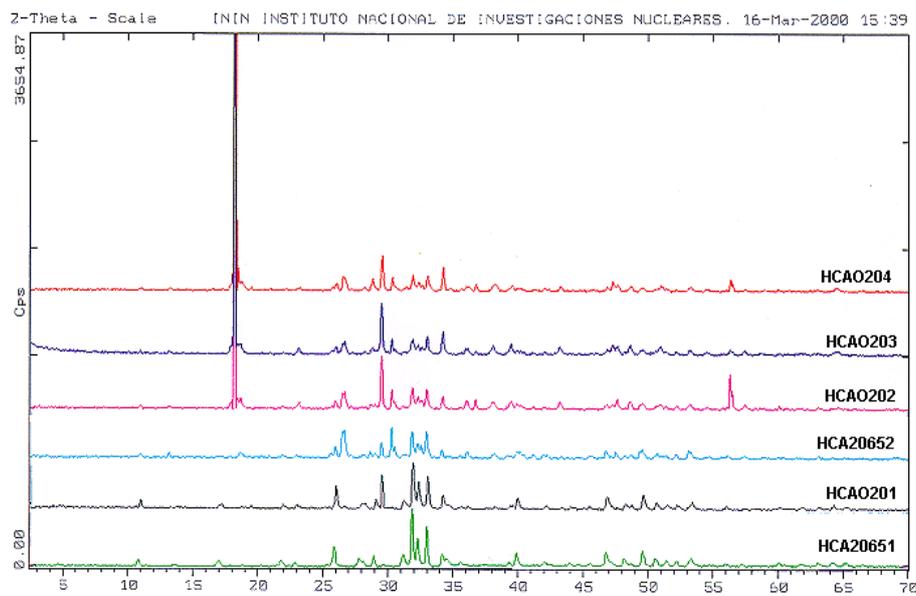
Sample	CaO (gr)	CaHPO4 (gr)	Temperature (oC)	Pressure (Mpa)	Time(hr)
HCa20651	1.0	3.63	270	6.5	20
HCaO201	0.5	1.0	270	6.5	20
HCa20652	1.0	1.0	270	6.5	20
HCaO202	1.5	1.0	270	6.5	20
HCaO203	2.0	1.0	270	6.5	20
HCaO204	2.5	1.0	270	6.5	20

Flat particles, of around 5 μm that had a laminar shape were observed in the image and agglomerates of different sizes, these particles present a considerable decrease in the phosphorous contain and an increase in the carbon contain observed by the EDS as shown in table 2. Figure 1c shows an amplification of the agglomerates where we observed small fibers not well defined at this amplification with an increase in the phosphorous contain. The table 2 shows the chemical composition of each of the observed morphologies in the samples. The SEM micrograph of the figure 1d shows that the agglomerates of the sample HCaO202 are conformed by small crystals with an epitaxial growth. This growth type is confirmed by a rombohedral structure that has a length of 7.42 μm and 0.64 μm diameter. The chemical composition obtained by ED's shows that the crystals have no phosphorous but a great amount of O and Ca. In the SEM micrography of the sample HCaO203 figure 1e we observed agglomerated formation similar to the agglomerated found in sample HCaO202 and also others with similar morphology but with a greater length, which has a size of 0.95 μm of diameter and 7.14 μm of length. It has a similar chemical composition found in the crystals sample HCaO202. However, the sample identified as HCaO204, in addition to the agglomerates described, presents another different feature. We observed great particles with hexagonal shape whose size is of approximately 16.30 μm , the SEM micrography is illustrated in the figure 1f. The principal chemical components obtained by EDS are O and Ca see table 2.

The crystalline phases in each of the samples were determinate by X-ray diffraction. Spectrum of each sample is illustrated in figure 2. Figure 2a shows the spectrum that corresponds to the sample HCa20651. It has a stoichiometric composition and therefore the spectrum only shows the presence of HAp and whitlockite, however, we observed that the presence of hydroxyapatite phase is in all samples, see the spectrums of the figure 2. Moreover is important to mention that the whitlockite phase only was detected in the samples whose calcium oxide concentration is near to the stoichiometric composition (only HCa201). Other important features observed in the figure 2 are the characteristic peaks of monetite and calcite appearing in the spectrum of the figures 2b to 2f. Peaks are not observed in the spectrum of the figure 2a. Figure 2d shows, in addition to characteristic peaks of HAp, monetite and calcite phase, a very intense peak appearing at 18.5 degree in 2θ and is present in the HCa202, HCa203 and HCa204 samples. This peak is characteristic of the portlandite cubic phase and can be observed in the spectrum from the figures 2d to 2f.

Table 2: Elemental Analysis of Different Regions in Each Sample

SAMPLE		Element						
		O	C	Mg	Si	Al	P	Ca
HCa20651	General	40.10	13.11	0.58			9.47	36.74
	Agglomerate	38.65	12.44	0.63			14.06	34.22
HCaO201	Not including C	53.70		1.27			14.53	30.52
	Including C	45.09	6.37	1.32			14.26	32.97
HCa20652	General	51.99	9.81	3.17	0.51		11.32	23.38
	Particles	52.81	13.49	2.74	0.29		2.96	27.71
	Agglomerate	50.75	9.99	1.99	0.32		13.99	22.95
	Agglomerate	38.65	12.44	0.63			14.06	34.22
HCaO202	General	59.51	11.71	2.35			1.84	29.58
	Agglomerate	50.12	10.77	2.47			9.70	26.93
	Crystallites	52.30	13.44	1.56			0.65	32.05
HCaO203	General	53.46	11.61	3.78			3.01	28.14
	Agglomerate	53.10	10.71	3.43			2.18	30.59
	Particles	54.45	6.62	1.74			0.45	36.73
	Crystals	55.64	15.39	0.98			0.236	27.75
HCaO204	General	52.60	8.13	4.41	0.34	0.56	6.70	27.25
	Particles	62.10	8.23	5.06	0.39	0.38	2.62	21.22
	Crystallites	56.04	5.81	0.73			0.40	37.02

**Fig. 2:** X-Ray Diffraction Patterns of All the Samples Prepared.

The FTIR spectrum of the samples is shown in figure 3. We observed the formation of new bands when the CaO concentration is increased. The absorption bands that correspond to the carbonates (CO_3^{2-}) are localized between 1470 cm^{-1} and 1450 cm^{-1} , $870 - 874 \text{ cm}^{-1}$. A new absorption band appears at 1406 cm^{-1} indicating the substitution of carbonates by PO_4^{3-} ions in the structure. This is illustrated in the figure 3c. The apparition of bands at $1041-1045 \text{ cm}^{-1}$, $1094-1103 \text{ cm}^{-1}$, $603-609 \text{ cm}^{-1}$, $567-568 \text{ cm}^{-1}$, $446-473 \text{ cm}^{-1}$ allow to determinate the presence of PO_4^{3-} ions of the apatite. Moreover, the observed bands at $3430-3447 \text{ cm}^{-1}$ and $1633-1637 \text{ cm}^{-1}$ correspond to the vibration modes of bond O-H and are characteristic of the water. The bands that appear at $3568-3696 \text{ cm}^{-1}$ and 636 cm^{-1} belong to the hydroxyl groups OH^{-} . As can be observed the peak in this band is increased, as it is the calcium oxide concentration. The presence and increase of this band is directly related with the increase of the calcium hydroxide (portlandite) in the samples. Its presence is detected since the sample HCa201, which indicate that this phase is present in small amount and cannot be detected by X-ray diffraction.

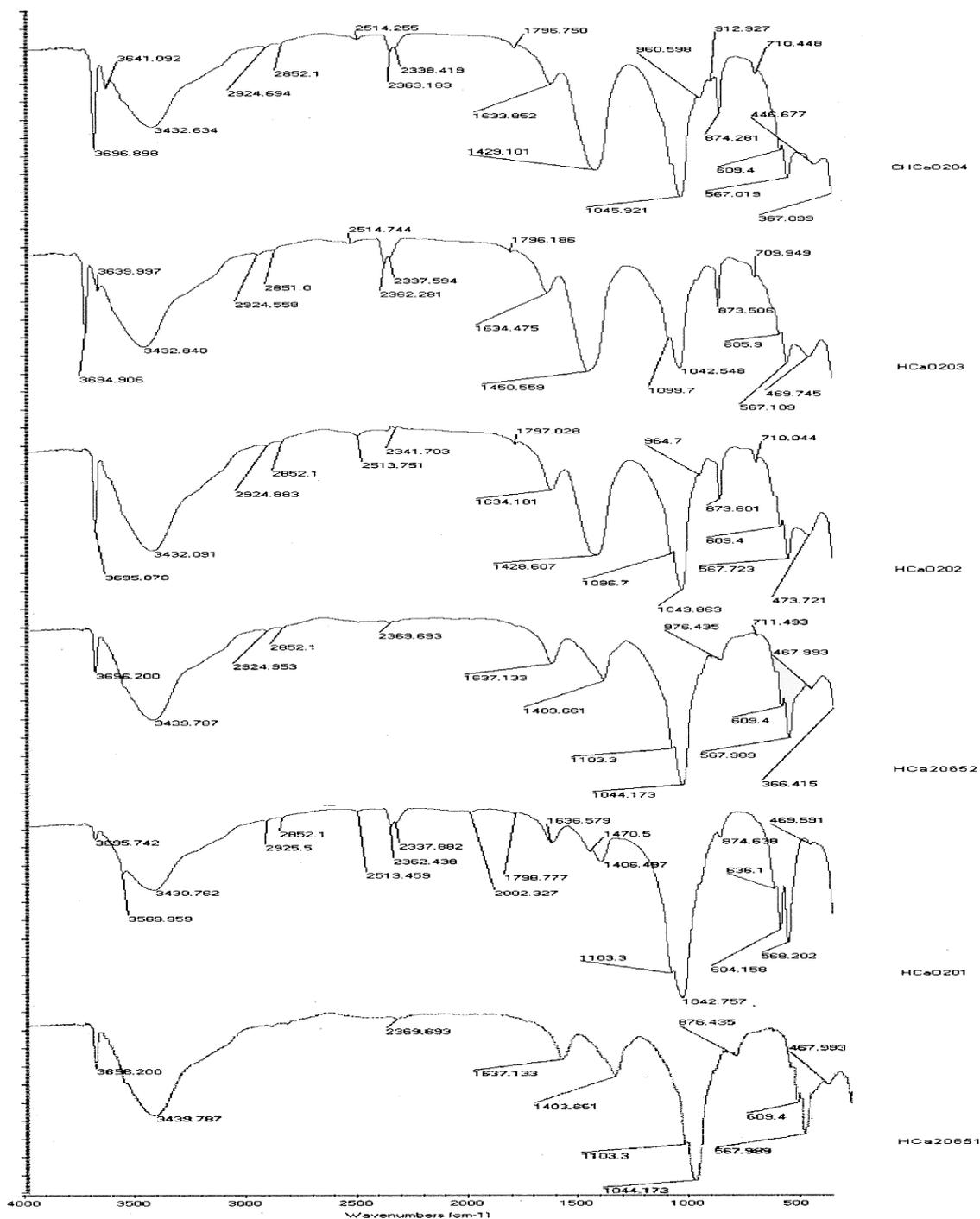


Fig. 3: IR Spectra of All the Samples Prepared.

The results obtained by transmission electron microscope show that the HAp single crystal observed in the sample HCa20651 grows in two different morphologies. However, the number of morphologies in the samples changes when the calcium oxide concentration is increased. For instance, the samples with a calcium oxide concentration near to the stoichiometric composition (HCaO201) had two different morphologies: hexagonal and fibers, both as single crystal. The sizes of these morphologies are varied. The fibers for example, can be found in different length and thickness. In the samples whose calcium oxide concentration is more elevated (HCaO204), we only found HAp fibers with thinner thickness. Figure 4 shows the typical morphologies found in the samples, in the figure 4a it can be observed a morphology of six well-defined prismatic face. Every side has a nearly size 77 nm. In the case of the figures 4b and 4c are illustrated two fibers that have different thickness and length. The first fiber has a length of 750 nm and thickness of 150 nm and the second fiber has a length of 1200 nm and thickness of 30 nm. As can be observed there is a great difference on the thickness in both fibers. The analysis of the electron diffraction patterns can generally indicate the growth direction of the crystal.

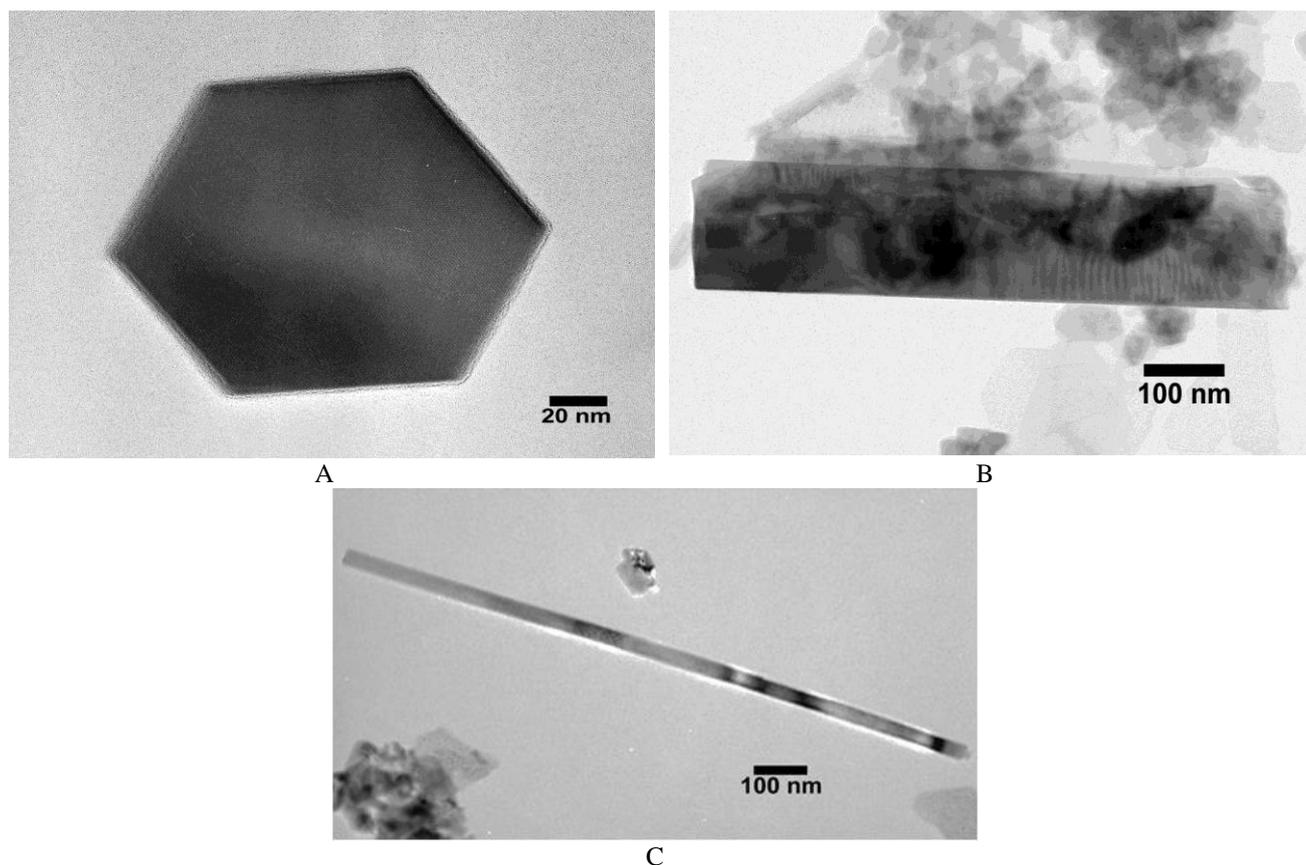


Fig. 4: Bright Field Image Illustrating the Morphological Characteristic of the Hydroxyapatite Single Crystal. A) Single Crystal with A Six Well-Defined Prismatic Faces, B) and C) Single Crystal with Fiber Morphology.

A typical electron diffraction pattern was obtained of the single crystals of six well-defined prismatic faces. It is illustrated in the figure 5. The analysis of the pattern indicates that was observed in the $[0001]$ direction. The morphologies and the zone axis of these crystals suggest that they grew alongside $\langle 1\ 0\ -1\ 0 \rangle$ directions. Moreover, figure 6 shows three typical electron diffraction patterns of the fibers. The analysis of the patterns indicates that were observed in the faces of the hexagonal prism. For instance, the pattern of the figure 6a was observed in the $[1\ -1\ 0\ 0]$ direction and the figure 6b was observed in the $[-1\ 1\ 0\ 0]$ direction. It can be observed that the directions belong to the faces of the hexagonal prism. However, the forms of the electron diffraction patterns are different. These results can suggest that crystal face of the hexagonal prism have different ionic groups. In the other hand, the intensity of the 002 plane in all the patterns of the figure 6 clearly shows that the growth direction of the HAp fibers was along side of the crystallographic c -axis. Chemical analysis carried out in the HAp single crystals on the two different morphologies is shown in the figure 7. The image shows a typical X-ray energy spectrum illustrating the principal chemical elements of a fiber. The chemical composition in the HAp single crystal of the two different morphologies shows a deficiency in the calcium contain because the atomic ratio Ca/P is less compared to the atomic ration stoichiometric (Ca/P=1.62). The ratiom Ca/P obtained in HAp single crystals with hexagonal morphology is 1.5 while HAp single crystal with fiber morphology is 1.4. It is important to mention that this value is the media value of all analysis realized over each of the crystalline morphologies. This deficiency of Ca in the HAp structure can have an effect in the diffraction phenomena and could explain these electron diffraction patterns obtained on the prismatic face too [25].

4. Conclusions

The growth of HAp with different concentration of calcium oxide as a precursor was obtained. The conditions used in the hydroxyapatite synthesis allow to obtain different morphologies, and chemical composition and therefore several crystalline phases in each sample. The CaO concentrations play a very important rule on the hydroxyapatite morphology and the growth direction. These results clearly show that the growth directions were respectively the $\langle 1\ 0\ -1\ 0 \rangle$ and $[0001]$ directions on both morphologies (hexagonal and fibbers). However, is important to point out that the chemical analyses of these single crystalline structures presents a deficient calcium contain.

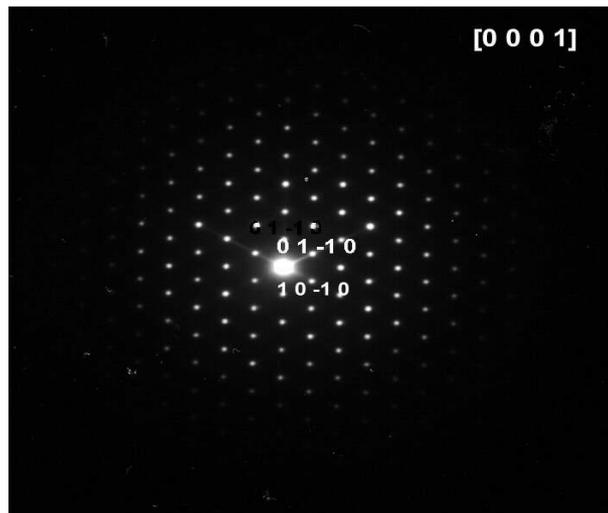
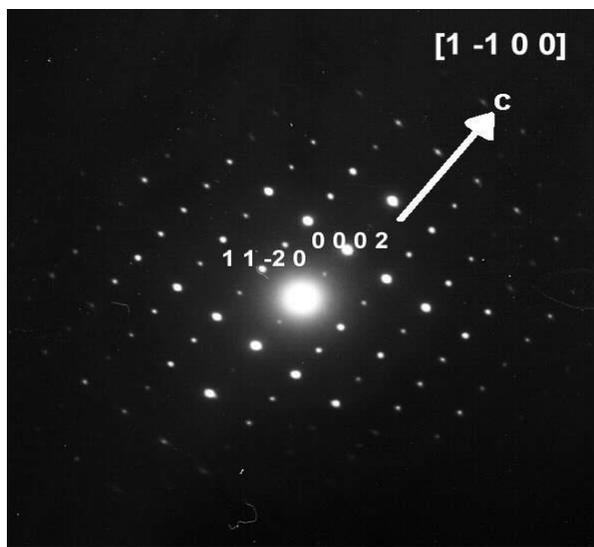
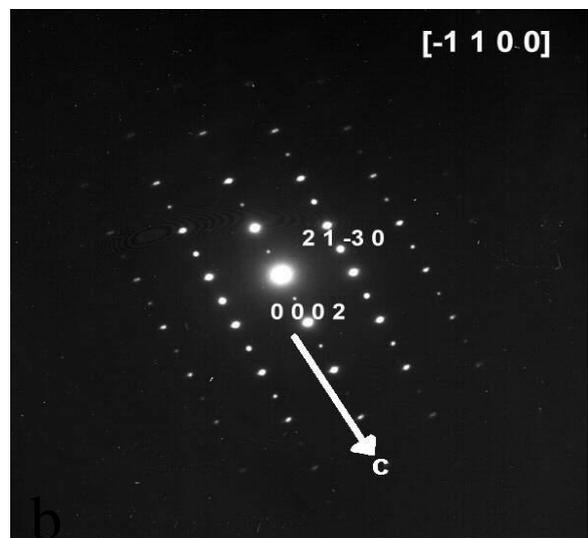


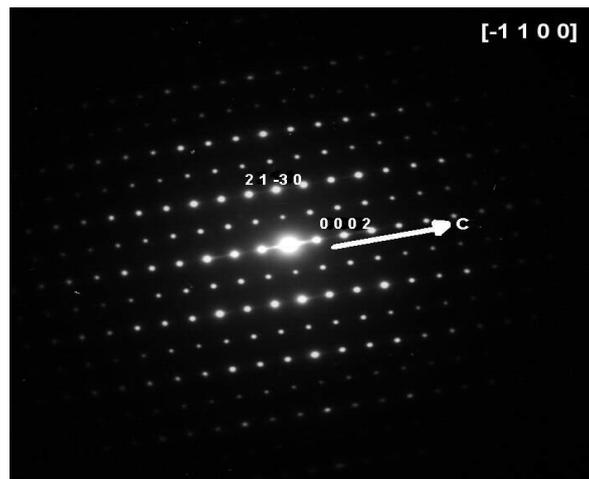
Fig. 5: Electron Diffraction Pattern from the Crystallite of the Figure 4a. the Zone Axis Is $[0\ 0\ 0\ 1]$.



A



B



C

Fig. 6: Electron Diffraction Patterns Obtained of the Fibers. The Zone Axis Is A) $[1\ -1\ 0\ 0]$, B) and C) $[-1\ -1\ 0\ 0]$. The Directions Correspond to the Prismatic Face.

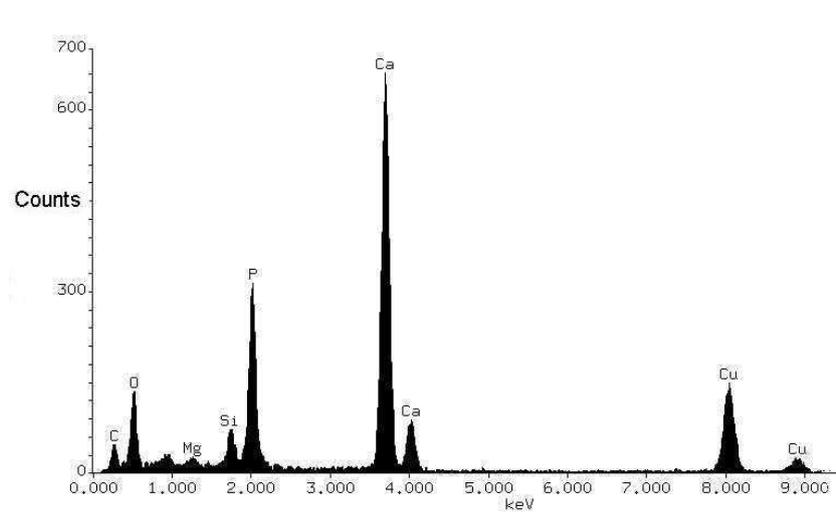


Fig. 7: X-Ray Energy Dispersive Spectrum Showing the Principal Elements that Has Hap Single Crystal.

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