

# Optimization of Aqueous Two-Phase System (ATPS) of Recombinant Bromelain by Response Surface Methodology

Zatul Iffah Mohd Arshad<sup>1\*</sup>, Azura Amid<sup>2</sup>

<sup>1</sup>Faculty of Chemical and Natural Resources Engineering, Universiti Malaysia Pahang, Lebuhraya Tun Razak, 26300 Gambang, Kuantan, Pahang, Malaysia

<sup>2</sup>International Institute for Halal Research and Training, Level 3, KICT Building, International Islamic University, Malaysia (IIUM), Jalan Gombak, 53100 Kuala Lumpur, Malaysia.

\*Corresponding author E-mail: [zatul@ump.edu.my](mailto:zatul@ump.edu.my)

## Abstract

Recombinant bromelain is a protease that was partially purified using aqueous two-phase system (ATPS). The process variables (pH, PEG 6000 and potassium phosphate concentration) were optimized on enzyme activity and partition coefficient using response surface methodology (RSM) based on a face-centered central composite design (FCCCD) model. The optimum conditions for purification were at 18.47% [w/w] PEG6000 and 13% [w/w] potassium phosphate, pH 7.0 with enzyme activity was obtained as  $0.272 \pm 0.0036$  unit mL, and partition coefficient as  $1.394 \pm 0.093$ . The recombinant bromelain was preferentially partitioned into the top phase and the band was reduced in contrast to crude sample on SDS-PAGE gel.

**Keywords:** Aqueous Two-Phase System (ATPS); Face-Centered Central Composite Design (FCCCD); Optimization; Response Surface Methodology (RSM); Recombinant Bromelain;.

## 1. Introduction

Bromelain is the major protease enzyme present prominently in pineapple (*Ananas comosus*) fruit and wastes (peel, core, stem and crown). [1] The increase demand of bromelain in various industrial applications such as food, beverage, tenderization, cosmetic, pharmaceutical and textile [2] has drawn attention among researchers to clone the bromelain gene in various hosts including *E.coli* BL21-A1,[3] *E.coli* BL21 DE3pLysS, [4] *Pichia pastoris*, [5] and *Brassica rapa*. [6] However, the recovery of the recombinant bromelain released to the medium is not simple. The downstream process remains to be one of the most costly and challenging parts in a production of recombinant protein. Hence, it is vital to develop a reliable, efficient and cost-effective process for development of high purity and recovery of recombinant bromelain. Following expression of recombinant bromelain in a cytoplasm of *E. coli*, the bacterial cell needs to be disrupted to liberate the protein.

Current finding by Arshad et al. [7] demonstrated a mechanical disruption technique using ultrasonication with an extractant buffer containing sodium phosphate, cysteine and EDTA is found to be effective to release the recombinant bromelain. While such disruption method effectively liberates the recombinant bromelain to the medium, the purification step becomes more challenging because the host cell proteins and nucleic acids are also released, thereby contaminating the recombinant bromelain with undesired cellular proteins. Affinity chromatography using an instrument such as Akta Prime Plus (GE Healthcare, USA) is one of the working horses in downstream processing of recombinant bromelain under native condition. [3, 8] It is because the plasmid vector of recombinant bromelain has a unique polyhistidine (His6) tag which has a high affinity towards nickel ions compared to other

proteins that bind nonspecifically to the resin. Despite the robustness and striking features of affinity chromatography in the His-tag interaction between recombinant bromelain with nickel ligand, there are still research limitations that have to be alleviated to avoid disadvantages in the downstream processing. Proteins from the *E. coli* host sometimes naturally binds to the nickel ligand and are co-eluted with the recombinant bromelain during the purification process. Proteins that were observed to be co-purified with the His-tagged protein can be divided into four groups: i) proteins with natural metal-binding motifs, ii) proteins with histidines clusters on their surfaces, iii) proteins that bind to heterologously expresses His-tagged proteins, and iv) proteins with affinity to agarose-based supports.[9] Re-engineering an *E. coli* strain by mutation or alternative tag addition can be a realistic solution to improve the purity of recombinant bromelain and reduce the number of purification steps. [10] Additional steps such as centrifugation, ultrafiltration or precipitation can remove the remaining host cell proteins, polish, and intensify the desired protein. However, multiple steps in the chromatographic method associates with the huge amount of manufacturing cost for the large-scale process. [11]

Aqueous Two-Phase Systems (ATPS) could be promising in the bromelain research. This purification method is low cost and easy to scale up as it only comprises of water, salt, and a polymer that is biocompatible with the environment. Besides, the phase separation only needs centrifugation step, resulting in only one step separation. Extensive literature has been reviewed by Arshad et al. [2] on the purification of bromelain using aqueous two-phase systems. Bromelain had been extracted from pineapple fruit by ATPS system containing PEG-potassium, [12, 13] pineapple peels using a PEG/magnesium sulfate system, [14] and pineapple wastes (stems, barks and leaves) using a PEG/ammonium sulfate system. [15] From all of these studies, it can be concluded that the recovery of

bromelain is influenced by the pH, and concentration of PEG and salts applied.

An optimization of partition condition using response surface methodology (RSM) would be desirable as a statistical technique to approximate and predict the actual relationship between response and independent variables in ATPS study. [16] Besides, the RSM technique have been successfully employed to enzyme extraction by ATPS system.[16, 17] At present, there is no report focusing on the optimization of recombinant bromelain purification using ATPS system. Thus, the aim of this study was to optimize three ATPS process parameters (pH, salt and PEG concentration) as independent variables using face-centered central composite design (FCCCD) under response surface methodology (RSM) as a tool of experimental design and statistical analysis. The enzyme activity and partition coefficient (KE) were selected as responses to be optimized.

## 2. Materials and Methods

### 2.1. Materials

PEG with a molecular weight of 6000, sodium dipotassium phosphate, potassium dihydrogen phosphate, dipotassium hydrogen phosphate, sodium hydroxide, and hydrochloric acid were purchased from Merck (USA). All chemicals were of analytical grade.

### 2.2. Media and culture condition

The cultivation of recombinant *E. coli* BL21-A1[3] harboring stem bromelain gene was carried out in a batch process using auto-induction method as described previously.[18] About 10 mL of culture medium supplemented with 100 µg/mL ampicillin was inoculated with single colony of recombinant *E. coli*. After 16 hrs incubation at 37°C and 300 rpm, 1 L of ZYM medium [19] supplemented with 100 µg/mL ampicillin was inoculated with 10 mL of starter culture and incubated for 12 hrs at 37°C and 250 rpm until the OD<sub>600nm</sub> reached 0.6-1.0. After 12 hrs, the cells were harvested by centrifugation (4°C, 16000 × g, and 15 min) and the cell pellets were stored at -20°C until needed. The cell pellets were resuspended at a ratio of 1 g : 5 mL of lysis buffer (0.1 M sodium phosphate, 15 mM L-Cysteine, 2 mM EDTA, pH 7.0) before sonication process by applying 20% amplitude, 0.5s cycle, and 1 min bursting period with three times process.[7] The lysates were then centrifuged at 16000 × g for 45 min to obtain a clear supernatant for further studies.

### 2.3. Enzyme activity assay

The proteolytic activity of recombinant bromelain was measured using N $\alpha$ -CBZ-L-Lysine p-nitrophenyl ester (LNPE) as a substrate at 44°C and pH 4.6. Initially, 2.60 mL of LNPE buffer consists of 30 mM acetate buffer, 100 mM potassium chloride and 1 mM L-cysteine, was mixed and incubated with 100 µL of enzyme solution for approximately 3 min. Later, 100 µL of 50 mM LNPE substrate was added and the solution was mixed by inversion, where the increment of absorbance reading at 340 nm was measured for 5 min using a microplate reader (Thermo Scientific, USA). One unit of enzyme activity corresponds to the release of 1.0 µL of the p-nitrophenyl ester from LNPE substrate per minute after the reaction with bromelain. [20] The enzyme activity was calculated using (1).

$$\left( \frac{\Delta A_{340nm}}{\text{min Test}} - \frac{\Delta A_{340nm}}{\text{min Blank}} \right) \times 2.8 \times DF \quad (1)$$

$$6.32 \times 0.1$$

where the value of 2.8, 6.32, 0.1 and DF denotes the volume of the assay reaction in milliliters, the millimolar extinction coeffi-

cient of p-Nitrophenol at 340 nm, the volume of enzyme used in milliliters, and dilution factor, respectively. All assay reactions were carried out in triplicates.

### 2.4. Protein assay

The protein content was measured based on Bradford method using a BioRad Protein Assay kit (USA) at an absorbance of 595 nm with a microplate reader (Thermo Scientific, USA). Bovine serum albumin was used as a protein standard. [21] All assay reactions were carried out in triplicate.

### 2.5. SDS PAGE

The purified samples from ATPS were analyzed by using sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE).[22] The ATPS and crude samples were applying to 12% resolving gel and 4% stacking gel. After electrophoresis was performed at 200 V, 700 mA for 37 min, the gels were silver stained.

### 2.6. Purification of recombinant bromelain by ATPS

In this study, a stock solution of PEG 6000 and potassium phosphate was prepared at 50% [w/w]. A potassium solution was prepared using different ratios of K<sub>2</sub>HPO<sub>4</sub> and KH<sub>2</sub>PO<sub>4</sub> to achieve pH 7.0. The ATPS was prepared in a graduated tube with 20% [w/w] of lysate recombinant bromelain, known weight of the PEG stock solution, potassium phosphate stock solution at definite pH and deionized water to reach a total of 50% [w/w]. The mixture was mixed thoroughly for 3 min using a Vortex mixer. Phase separation was achieved by centrifugation at 1000 × g for 10 min at 25°C. Then, the top and bottom phases were collected for assay. In order to evaluate the purification process, enzyme activity, and partition coefficient (KE) recovered in the bottom and top phases were calculated. The partition coefficient (KE), was calculated using equation (2).

$$K_E = \frac{A_T}{A_B} \quad (2)$$

where AT and AB are the enzyme activity in the top and the bottom phase, respectively.

### 2.7. Response surface methodology (RSM)

Response surface methodology (RSM) with Design-Expert 6.0.8 software (State-Ease Inc., Minneapolis, MN, USA) was used to establish the optimum conditions for the purification of recombinant bromelain. A set of 17 experiments consists of three independent variables (pH, polyethylene glycol and potassium phosphate concentration) were coded according to face-centered central composite design (FCCCD) with three replications in the center point. In each run, the partition coefficient, and enzyme activity were chosen as responses. The results were expressed as the means of triplicate readings. In this study, the variables and its levels are presented in Table 1.

**Table 1:** Factors for face-centered central composite design (FCCCD) study

Symbols	Factor	Range and levels		
		-1	0	+1
A	pH	6	7	8
B	PEG6000 concentration (% w/w)	15	17	19
C	Potassium phosphate concentration (% w/w)	8	13	18

### 3. Results and Discussions

#### 3.1. Optimization of ATPS experiment

For the development of successful ATPS purification of recombinant bromelain, the empirical approach using face-centered central composite design (FCCCD) under response surface methodology (RSM) has been applied to determine the optimum level of the variables. The design matrix and results of ATPS purification were summarized in Table 1 and 2. Analysis of the variance was employed for the determination of significant variables and their interactions with the response variables that affect partitioning of recombinant bromelain. After ANOVA analysis, the quadratic model for each response of enzyme activity, and partition coefficient may be predicted from the regression equation (3), and equation (4) where CPEG 6000 and CPP were the PEG 6000 and potassium phosphate concentrations % [w/w], respectively. The accuracy of the model was checked by the F-test and the analysis of variance (ANOVA) has been shown in Table 3.

The p-value that less than 0.05 indicated the model was significant, whereas the p-value greater than 0.1 suggested the model was insignificant. The determination of the coefficient ( $R^2$ ) calculated from the regression equations for the enzyme assay, and partition coefficient has reached 0.9984, and 0.9555, respectively. The model had good fit interaction between the experimental and predicted as the  $R^2$  values closed to one. The  $R^2$  values were concordant with the adjusted  $R^2$  of 0.9965, and 0.9110 for enzyme activity, purification factor and partition coefficient, respectively. The large difference between  $R^2$  and adjusted  $R^2$  suggests that the model contains many insignificant terms [39].

Accordingly, three dimensional (3D) plots were illustrated in Figure 1 to visualize the relationship between responses and variables tested. The 3D plots were generated as pair combination of three factors while keeping the third factor at center level. The effect of PEG 6000 and potassium phosphate concentration on enzyme activity and partition coefficient (KE) were depicted in the Figures 1 (b) and 1 (d). The plots exhibited a pronounced increase of enzyme activity and KE of recombinant bromelain as the potassium phosphate and PEG concentration reached at 18% [w/w] and 19% [w/w], respectively. The presence of PEG 6000 at higher concentration in aqueous two-phase medium will increase the hydrophobicity between polymer-rich phase with proteins.[40] The free-volume available due to the higher concentration of PEG in the top phase become one of the migration factors of the recombinant bromelain in that phase. [42] Ketnawa and colleagues [14] have observed the similar results using 18% [w/w] of PEG 6000 in the case of bromelain extraction from pineapple's peels. Apparently, due to the salting-out effect, the ability of salts to capture water molecules is improved and the ionic strength of salts in the ATPS medium also increased as the potassium phosphate concentration increased.[35]The plots of enzyme activity and KE against pH and potassium phosphate concentration were shown in Figures 1 (a) and 1 (c). It can be seen that the highest value of enzyme activity, and KE was obtained at pH 7.0. Furthermore, our results were in accordance with the reported ATPS results on bromelain extracted from pineapple's fruit and peel.[14, 24] In conclusion, the optimum values of enzyme activity, and KE appeared near the center of the plot, indicating the center point value chosen in this experiment.

$$\begin{aligned} \text{Enzyme activity} = & -3.7601807012691 + 0.949493.\text{pH} \\ & +0.038637.C_{\text{PEG6000}} + 0.036679.C_{\text{PP}} - 0.0786.\text{pH}^2 \\ & -0.00243.C_{\text{PEG6000}}^2 - 0.00101.C_{\text{PP}}^2 + 0.008749.\text{pH}.C_{\text{PEG6000}} \\ & -5.3\text{E-}05.\text{pH}.C_{\text{PP}} - 0.00033.C_{\text{PEG6000}}.C_{\text{PP}} \end{aligned} \quad (3)$$

$$\begin{aligned} \text{Partition coefficient (KE)} = & -41.13 + 10.5844.\text{pH} \\ & +0.129939.C_{\text{PEG6000}} + 0.573874.C_{\text{PP}} \\ & -0.77532.\text{pH}^2 - 0.00413.C_{\text{PP}}^2 \\ & +0.029736.\text{pH}.C_{\text{PEG6000}} - 0.01638\text{pH}.C_{\text{PP}} \\ & -0.02137.C_{\text{PEG6000}}.C_{\text{PP}} \end{aligned} \quad (4)$$

#### 3.2. Validation of model

Among the models based on purification responses (enzyme activity, and KE), the model for enzyme activity had high values of  $R^2$  (0.9984) and close correlation between adjusted  $R^2$  (0.9228) and predicted  $R^2$  (0.9860), which become the desired function for the numerical optimization of ATPS purification. Three replicate experiments have been carried out to validate the model and the results were compared with the predicted results generated by the FCCCD of RSM as shown in Table 4. Under the optimized condition which comprised of 18.47% [w/w] of PEG 6000 and 13% [w/w] potassium phosphate at pH 7.0, the predicted enzyme activity value was 0.272 unit/mL. The validation of the predicted model was done by conducting the experiment using the suggested condition resulting enzyme activity of  $0.277 \pm 0.0036$  unit/mL, close to the predicted value. Minimal difference was observed between experimental and predicted values, suggesting the robustness of the model used and prove that RSM is a suitable tool for the optimization of ATPS condition for recombinant bromelain purification. Further, the KE value calculated using this model was found at  $1.394 \pm 0.093$ . The partial purified samples from the optimized ATPS was subjected to SDS-PAGE analysis. The standard protein marker (lane M), the partial purified protein (lane 1) and crude sample (lane 2) is shown in Figure 2. The band profile demonstrated that number of bands have been reduced as compared to crude extract of recombinant bromelain. The molecular weight of recombinant bromelain was estimated to be 55 kDa which was similar reported by Amid et al. [3]. ATPS is a partial purification, therefore several protein contaminants was observed with target protein. Therefore, additional purification method can be utilized to achieve high purity of target protein.

**Table 2:** Design of experiment for the optimization of ATPS of recombinant bromelain using face-centered central composite design (FCCCD).

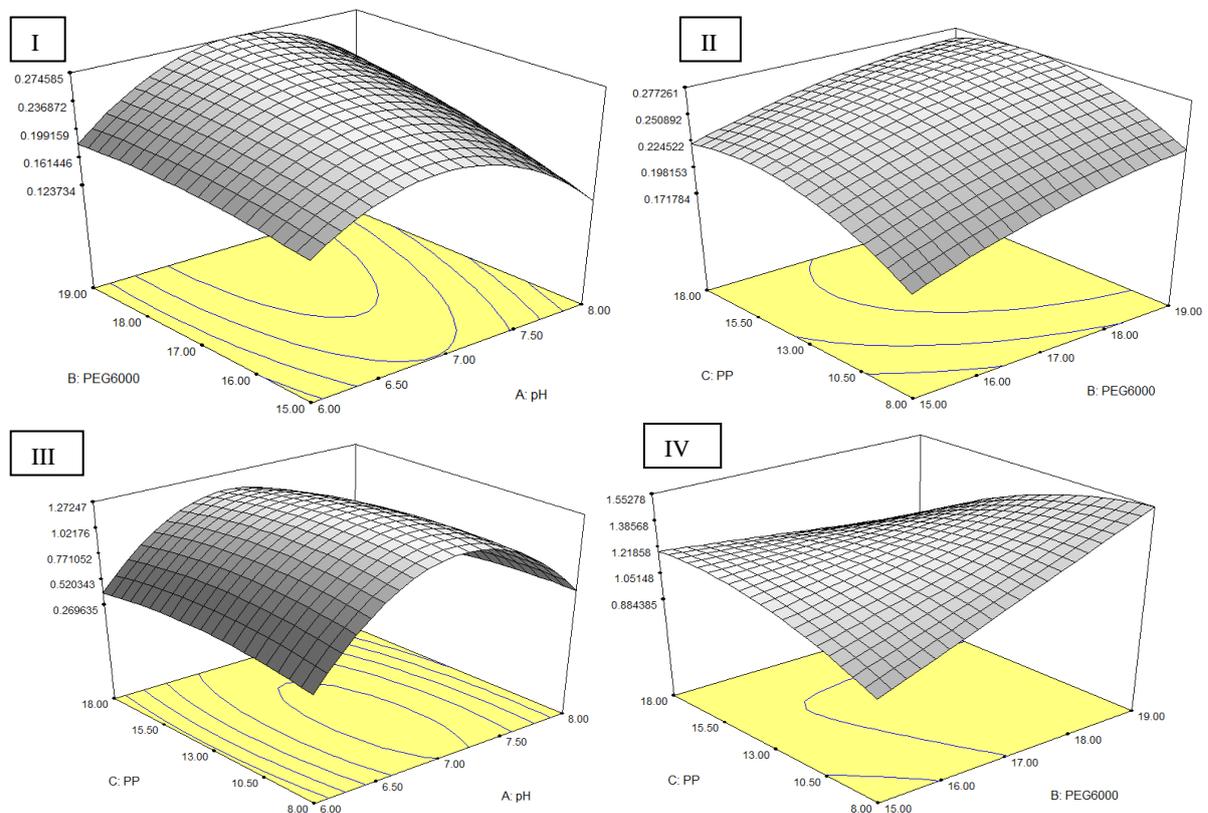
Run	pH	Potassium Phosphate (% w/w)	PEG (% w/w)	Enzyme Activity (unit/mL)	$K_E$
1	6 (-1)	8 (-1)	15 (-1)	0.112±0.009	0.154±0.014
2	8 (+1)	8 (-1)	15 (-1)	0.071±0.001	0.170±0.005
3	6 (-1)	8 (-1)	19 (+1)	0.134±0.001	0.677±0.036
4	8 (+1)	8 (-1)	19 (+1)	0.167±0.002	0.950±0.067
5	6 (-1)	18 (+1)	15 (-1)	0.163±0.006	0.566±0.026
6	8 (+1)	18 (+1)	15 (-1)	0.125±0.004	0.274±0.012
7	6 (-1)	18 (+1)	19 (+1)	0.176±0.015	0.254±0.022
8	8 (+1)	18 (+1)	19 (+1)	0.204±0.007	0.180±0.007
9	6 (-1)	13 (0)	17 (0)	0.184±0.025	0.267±0.036
10	8 (+1)	13 (0)	17 (0)	0.175±0.008	0.569±0.028
11	7 (0)	13 (0)	15 (-1)	0.225±0.001	1.008±0.027
12	7 (0)	13 (0)	19 (+1)	0.272±0.004	1.316±0.070
13	7 (0)	8 (-1)	17 (0)	0.215±0.001	1.037±0.028
14	7 (0)	18 (+1)	17 (0)	0.250±0.006	1.143±0.055
15	7 (0)	13 (0)	17 (0)	0.257±0.001	1.424±0.035
16	7 (0)	13 (0)	17 (0)	0.255±0.001	1.331±0.353
17	7 (0)	13 (0)	17 (0)	0.260±0.001	1.382±0.086

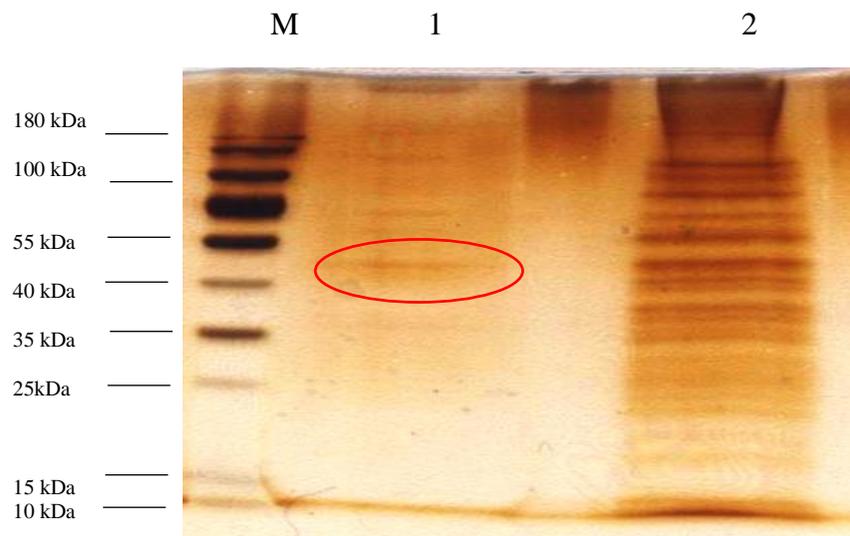
**Table 3:** Analysis of variance of quadratic model for enzyme activity, and  $K_E$ .

Response variable	Source	Sum of Squares	DF	Mean Square	F Value	Prob > F	
Enzyme activity	Model	0.055	9	6.142E-003	500.48	< 0.0001	significant
	Lack of Fit	7.564E-005	5	1.513E-005	2.95	0.2727	Not significant
	Pure Error	1.027E-005	2	5.136E-006			
	Cor Total	0.055	16				
$R^2 = 0.9984$ , adjusted $R^2 = 0.9965$ , predicted $R^2 = 0.9860$							
$K_E$	Model	3.49	8	3.49	21.47	0.0001	significant
	Lack of Fit	0.16	6	0.026	12.17	0.0779	not significant
	Pure Error	4.33E-003	2	2.166E-003			
	Cor Total	3.65	16				
$R^2 = 0.9555$ , adjusted $R^2 = 0.9110$ , predicted $R^2 = 0.8015$							

**Table 4:** Comparison of validated quadratic model and experiment result.

Model predicted		Experimental	
Enzyme activity (unit/mL)	$K_E$	Enzyme activity (unit/mL)	$K_E$
0.272	1.224	0.277±0.036	1.394±0.093

**Figure 1:** 3-D surface plot of RSM showing effects of pH, potassium phosphate and PEG 6000 concentration on enzyme activity (I, II) and  $K_E$  (III,IV) of recombinant bromelain.



**Figure 2:** SDS-PAGE result for partial purified of recombinant bromelain. Lane M corresponds to standard protein marker. Lane 1: partitioned recombinant bromelain from the top phase; lane 2: crude extract recombinant bromelain. Note: For SDS-PAGE analysis, 20  $\mu$ l of the sample (5 times dilution factor) with sample buffer was loaded on a 12% resolving and 4% stacking gel. The gel was stained with silver staining after electrophoresis was performed at 200 V, 700 mA for 37 minutes.

## 4. Conclusion

This study showed that aqueous two-phase system consists of a combination of PEG 6000 and potassium phosphate is efficient for the purification of recombinant bromelain. Response surface methodology experimental design with three factors was successfully optimize the process variables such as pH, PEG 6000 and potassium phosphate concentration. After optimization, the ATPS consisted of 18.47 % [w/w] of PEG6000 and 13 % [w/w] potassium phosphate at pH 7.0 was the most suitable system to recover the recombinant bromelain. The enzyme was successfully partitioned into the top phase, with enzyme activity and KE of  $0.277 \pm 0.0036$  unit/mL and  $1.394 \pm 0.093$ , respectively. Besides, a good agreement between experimental and predicted values were obtained after the validation experiment. Therefore, ATPS technique using RSM approach is suitable for the purification of recombinant bromelain and can be attractive for recovery of other enzymes.

## Acknowledgement

This study was supported by the Techno Fund grant under the Ministry of Agriculture (TF1001 F046) for International Islamic University of Malaysia (IIUM). We are grateful to the Universiti Malaysia Pahang under grant (RDU160334) for providing the conference fee.

## References

- [1] Ketnawa S, Chaiwut P, Rawdkuen S, Pineapple wastes: A potential source for bromelain extraction, *Food and Bioproducts Processing*, Vol. 90, No. 3, (2012), pp. 385-391.
- [2] Arshad ZIM, Amid A, Yusof F, Jaswir I, Ahmad K, Loke S, Bromelain: an overview of industrial application and purification strategies, *Applied Microbiology and Biotechnology*, (2014), pp. 1-15.
- [3] Amid A, Ismail NA, Yusof F, Salleh HM, Expression, purification, and characterization of a recombinant stem bromelain from *Ananas comosus*, *Process Biochemistry*, Vol. 46, No. 12, (2011), pp. 2232-2239.
- [4] George S, Bhasker S, Madhav H, Nair A, Chinnamma M, Functional Characterization of Recombinant Bromelain of *Ananas comosus* Expressed in a Prokaryotic System, *Molecular Biotechnology*, Vol. 56, No. 2, (2014), pp. 166-174.
- [5] Wang W, Zhang L, Guo N, Zhang X, Zhang C, Sun G, Xie J, Function Properties of a Cysteine Proteinase from Pineapple Fruit with Improved Resistance to Fungal Pathogens in *Arabidopsis thaliana*, *Molecules*, Vol. 19, No. 2, (2014), pp. 2374.
- [6] Jung YJ, Choi CS, Park JH, Kang HW, Choi JE, Nou IS, Lee SY, Kang KK, Overexpression of the pineapple fruit bromelain gene (BAA) in transgenic Chinese cabbage (*Brassica rapa*) results in enhanced resistance to bacterial soft rot, *Electronic Journal of Biotechnology*, Vol. 11, No. 1, (2008), pp.1-8.
- [7] Arshad ZIM, Amid A, Othman MEF, Comparison of Different Cell Disruption Methods and Cell Extractant Buffers for Recombinant Bromelain Expressed in *E.Coli* BL21-A1, *Jurnal Teknologi*, Vol. 77, No. 24, (2015), pp. 83-87.
- [8] Bala M, Salleh HM, Amid A, Mel M, Jami MS, Recovery of recombinant bromelain from *Escherichia coli* BL21-AI, *African Journal of Biotechnology*, Vol. 10, No. 81, (2011), pp.18829-18832.
- [9] Bolanos-Garcia VM, Davies OR, Structural analysis and classification of native proteins from *E. coli* commonly co-purified by immobilised metal affinity chromatography, *Biochimica et Biophysica Acta (BBA)-General Subjects*, Vol. 1760, No. 9, (2006), pp. 1304-1313.
- [10] Robichon C, Luo J, Causey TB, Benner JS, Samuelson JC, Engineering *Escherichia coli* BL21 (DE3) Derivative Strains To Minimize *E. coli* Protein Contamination after Purification by Immobilized Metal Affinity Chromatography, *Applied and Environmental Microbiology*, Vol.77, No. 13, (2011), pp. 4634-4646.
- [11] Block H, Maertens B, Spriestersbach A, Brinker N, Kubicek J, Fabis R, Labahn J, Schäfer F, Chapter 27 Immobilized-Metal Affinity Chromatography (IMAC): A Review in Richard, R.B., Murray, P.D. (Eds), *Methods in Enzymology*, Academic Press, (2009).
- [12] Babu BR, Rastogi NK, Raghavarao KSMS, Liquid-liquid extraction of bromelain and polyphenol oxidase using aqueous two-phase system, *Chemical Engineering and Processing: Process Intensification*, Vol. 47, No. 1, (2008), pp. 83-89.
- [13] Hebbar U, Sumana B, Hemavathi AB, Raghavarao KSMS, Separation and Purification of Bromelain by Reverse Micellar Extraction Coupled Ultrafiltration and Comparative Studies with Other Methods, *Food and Bioprocess Technology*, Vol. 5, No. 3, (2012), pp. 1010-1018.
- [14] Ketnawa S, Chaiwut P, Rawdkuen S, Extraction of bromelain from pineapple peels, *Food Science and Technology International*, Vol. 17, No. 4, (2011), pp.395-402.
- [15] Coelho DF, Silveira E, Pessoa Junior A, Tambourgi EB, Bromelain purification through unconventional aqueous two-phase system (PEG/ammonium sulphate), *Bioprocess and Biosystems Engineering*, Vol. 36, No. 2, (2013), pp. 185-192.
- [16] Chavan RS, Avhad DN, Rathod VK, Optimization of Aqueous Two-Phase Extraction of Protease Produced from *Bacillus licheniformis* NCIM 2042 Using Response Surface Methodology, *Separation Science and Technology*, Vol. 50, No. 1, (2015), pp. 45-55.

- [17] Niphadkar SS, Vetal MD, Rathod VK, Purification and Characterization of Polyphenol Oxidase from Waste Potato Peel by Aqueous Two-Phase Extraction, *Preparative Biochemistry and Biotechnology*, Vol. 45, No. 7, (2015), pp. 632-649.
- [18] Jamaluddin MJA, Amid A, Azmi AS, Othman MEF (2014), Screening of important autoinduction medium composition for high biomass production of E. coli expressing recombinant bromelain. *Journal of Pure and Applied Microbiology* 8, s.ed 1, 741-750.
- [19] Studier FW (2005), Protein production by auto-induction in high-density shaking cultures. *Protein Expression and Purification* 41, No 1, 207-234.
- [20] Heinrickson RL, Kézdy FJ, Acidic cysteine protease inhibitors from pineapple stem in Laszlo, L. (Ed), *Methods in Enzymology*, Academic Press, (1976).
- [21] Bradford MM, A rapid and sensitive method for the quantitation of microgram quantities of protein utilizing the principle of protein-dye binding, *Analytical Biochemistry*, Vol. 72, No. (1-2), (1976), pp. 248-254.
- [22] Laemmli UK, Cleavage of Structural Proteins during the Assembly of the Head of Bacteriophage T4, *Nature*, Vol. 227, No. 5259, (1970), pp. 680-685.
- [23] Arshad ZIM, Amid A, Yusof F, Sulaiman SZ, Mudalip SKA, Man RC, & Shaarani SM, Comparison of Purification Methods to Purify Recombinant Bromelain from *Escherichia Coli* BL21-A1, *Malaysian Journal of Analytical Sciences*, Vol. 21, No. 4, (2017), pp. 958-971.
- [24] Haaland, PD, Experimental Design in Biotechnology, *CRC Press*, New York, (1989).
- [25] Mohammadi HS, Mostafavi SS, Soleimani S, Bozorgian S, Pooraskari M, Kianmehr A, Response surface methodology to optimize partition and purification of two recombinant oxidoreductase enzymes, glucose dehydrogenase and d-galactose dehydrogenase in aqueous two-phase systems, *Protein Expression and Purification*, Vol. 108, (2015), pp. 41-47.
- [26] Andrews BA, Schmidt AS, & Asenjo JA, Correlation for the partition behavior of proteins in aqueous two-phase systems: Effect of surface hydrophobicity and charge, *Biotechnology and Bioengineering*, Vo. 90, No. 3, (2005), pp. 380-390.